

Hilco Industrial, LLC

WEBCAST/ONSITE AUCTION

Complete plant closure of



State of the Art Bottling Operations & Printing Facility for Private Brands

Featuring: Bottle Filling Lines, Ozone Generators, Injection & Blow Molding Equipment, Digital Label Printing & Converting Lines



**Thursday, April 14th • Beginning at 10am Local Time
Yakima, Washington**

Hilco Industrial, LLC

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HILCO INDUSTRIAL, LLC WEBCAST/ONSITE AUCTION

Complete plant closure of



AUCTION DATE

THURSDAY, APRIL 14TH
BEGINNING AT 10AM LOCAL TIME

PREVIEW DATE

WEDNESDAY, APRIL 13TH
9AM TO 4PM LOCAL & MORNING OF SALE

AUCTION & PREVIEW LOCATION

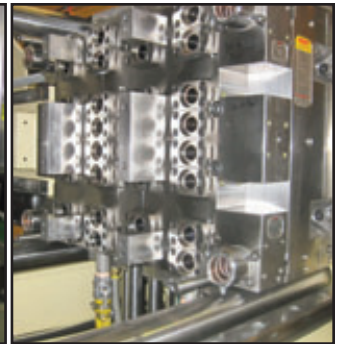
2800 S 16TH AVE • YAKIMA, WA 989031

DIRECTIONS

FROM SEATTLE-TACOMA INTERNATIONAL AIRPORT (SEA): EXIT AIRPORT HEADING SOUTH TOWARD S. 182 ST. CONTINUE STRAIGHT ONTO S 182 ST. TURN LEFT AT INTERNATIONAL BLVD. GO 1.6 MILES AND TAKE THE RAMP ONTO WA-518 E. GO 1.5 MILES AND CONTINUE ONTO I-405 N. GO 10.6 MILES AND TAKE EXIT 11 TO MERGE ONTO I-90 E TOWARD SPOKANE. GO 101 MILES AND MAKE A SLIGHT RIGHT AT US-97 S. (SIGNS FOR I-82 E/YAKIMA). CONTINUE ONTO I-82 E. GO 35.4 MILES AND TAKE EXIT 36 FOR VALLEY MALL BLVD. TOWARD UNION GAP. KEEP LEFT AT THE FORK, FOLLOW SIGNS FOR TO VALLEY MALL BLVD. TURN RIGHT AT E. VALLEY MALL BLVD. AND MAKE A SHARP LEFT AT MAIN ST. TURN RIGHT AT W. AHTANUM RD. GO 2.5 MILES AND TURN LEFT AT S. 16TH AVE. DESTINATION WILL BE ON THE RIGHT. WATCH FOR AUCTION SIGNS AND PARKING.

FURTHER INFORMATION

- A BUYERS PREMIUM OF 15% FOR ALL SALES WILL BE IN EFFECT. AUCTION WILL BE CONDUCTED IN ENGLISH, ACCEPTING U.S. CURRENCY ONLY.
- REMOVAL DEADLINE IS FRIDAY, APRIL 29, 2010 WITH HOURS OF REMOVAL BETWEEN 8AM TO 4PM MONDAY THRU FRIDAY. AFTER THE NOTED DEADLINE AT 4PM THE BUYER WILL INCUR A COST OF \$500 FOR ENTRY INTO THE FACILITY.
- FOR FURTHER INFORMATION ON MACHINERY & EQUIPMENT, PLEASE CONTACT MARK REYNOLDS AT 205.595.5999 OR EMAIL MREYNOLDS@HILCOIND.COM
- FOR PAYMENTS PLEASE CONTACT LESIA JOSEPH AT 616.732.1800 X19 OR EMAIL LJJOSEPH@HILCOIND.COM OR HILCO ACCOUNTS RECEIVABLE AT HIN_AR@HILCOIND.COM
- CUSTOMER SERVICE, PLEASE CONTACT SANDI NEELY AT 248.254.9999 X16 OR EMAIL SNEELY@HILCOIND.COM



PREFORM INJECTION MOLDER

1 – HUSKY MODEL HYPET120P85/95E85 120-TON X 7.1-OZ. 32-CAVITY PREFORM INJECTION MOLDER, S/N 3916900 (2009, Under 500 Hours), 28mm PCO Molds, (4) Mold 32-Cavity Molds 25, 36, 45 & 55 Gram, Equipped with Husky SP120 Robot S/N 3916901

AUTOMATIC BLOW MOLDERS

1 – NORLAND BM3000 4-CAVITY BLOW MOLDER, Speeds to 3000 (500ML) Bottles Per Hour, Bottle Size Range: 125ml to 2.0 Liter, PET Preform System, Preheats and Blows Preforms From Bulk Hopper Supply Into Cavities, 350ml to 1.5 Liter Bottle Sizes, 25HP High Pressure Compressor

2 – NORLAND BM4500 6-CAVITY BLOW MOLDER, Speeds to 4500 (500ML) Bottles Per Hour. Bottle Size Range: 125ml up to 1.25ml. 3/60/220v. Preform Specifications: (Length) 2.7" to 4.6" or 68.6mm to 116.8mm (Diam) .6" to 1.02" or 15mm to 26mm. Max Inside Diam: .55" or 14mm. Thread Diam: .94" to 1.25" or 24mm to 32mm. Max Flange Diam: 1.34" or 34mm Max Flange Thickness: .13" or 3.3mm, 350ml TO 1 Liter Bottle Sizes, 40HP High Pressure Compressor

All (3) Molders With: Biaxial Stretch Blow System, Cam And Link Drive, Automatic Preform Elevator, ASME Certified High Pressure Vessel, Mold Water/Condenser 8HP Chiller, Refrigerated Air Drier 1/2 HP, Separator Filter, 99.9% Coalescing Filter, 0.01 Micron Particle Filter



2 To schedule an auction, please call Hilco Industrial, LLC at 1-877-37-HILCO (44526)



BOTTLE MOLDS

- 10 – NORLAND BM3000 4-CAVITY BOTTLE MOLDS, Set Up For: 8-oz, 12-oz, 16.9-oz, 20-oz, 24-oz, 1-Liter & 1-1/2-Liter Carbonated, Slim or Faceted Beverage or Bottled Water Containers
- 12 – NORLAND BM4500 6-CAVITY BOTTLE MOLDS, Set Up For: 8-oz, 12-oz, 16.9-oz, 20-oz, 24-oz & 1-Liter Carbonated, Slim or Faceted Beverage or Bottled Water Containers

(3) BULK BOTTLE UNSCRABLERS

- 3 – KAPSALL MODEL AU6 BULK BOTTLE UNSCRABLERS, With Integrated Bottle Elevator, Low Profile Design, Can Orient Bottles 1/16-oz. to Gallons with Proper Changeparts
- QUANTITY OF UNSCRAMBLER CHANGE PARTS

CONAIR WELDED SILO SYSTEM

- 1 – CONAIR FILL KIT 3"
 - 2 – CONAIR 3" & 4" TUBING PACKAGES
 - 1 – CONAIR BULK RECEIVER 25" 3" TUBE
 - 1 – CONAIR SLIDE GATE
 - 2 – CONAIR ROTARY PADDLE SWITCHES, 20916001PH & 20916009PH
 - 1 – CONAIR LEVEL INDICATOR PANEL 10861702
 - 1 – CONAIR SILO LEVEL READOUT CONTROL 20936801
 - 1 – CONAIR YO-YO LEVEL INDICATOR 20936901
 - 1 – CONAIR MDV MODULAR DISTRIBUTION BOX
- QUANTITY – CONAIR 3" SWEEPS CONNECTORS 3" SS, CONAIR SILO ACCESSORIES



DRYER SYSTEM

- 1 – CONAIR EQP2DRY T/SCREEN DRYER-JRO W0800AE460A
- 1 – CONAIR HARD PIPE 8" DUST COLLECTOR
- 1 – CONAIR CH54 DRYING HOPPER STYLE JR
- 1 – CONAIR HARD PIPE 8" SINGLE STAGE DRYER
- 2 – CONAIR DL3 & DL4 DURALOAD VAC RECEIVERS, W/ Slide Gates
- 1 – CONAIR EQP2DRY 30 KW TURBO HEATER
- 1 – CONAIR CH33 DRYING HOPPER JR, W/Slide Gate
- 1 – CONAIR EQP2CNV 2 DISTRIBUTION BOX
- 1 – CONAIR EQP2HTC HTC60 HEAT BOOSTER
- 1 – CONAIR EQP1DRY CUSTOM DRYER HCD-600-EA-SFC-1
- 2 – CONAIR ECW5 5-TON & ECW3 30-TON WATER CHILLERS
- 1 – CONAIR PT1400 TOWER PUMP TANK ASSM
- 1 – CONAIR CFS FILTER STRAINER
- 1 – CONAIR SMF-30 FILTRATION SYSTEM
- 1 – CONAIR HEAT TRANSFER, MPA-6 Peristaltic Color Pump, MPM-18 Pre-Mixer, Magnet Bunting, Z Conveyor Domer

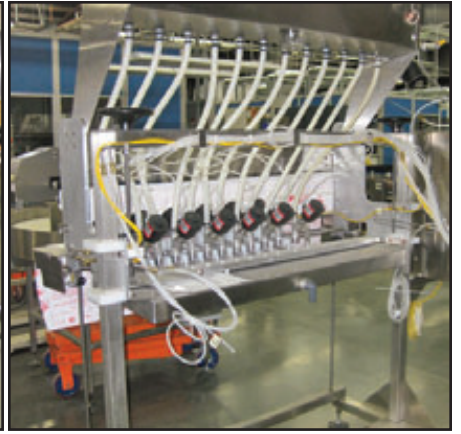
(2) BOTTLE FILLING LINES

- 2 – NORLAND SPECTRA PACK 5000 XLT BOTTLE FILLING LINES, Speeds To 80 Bottles Per Minute, Container Sizes 8-oz To 1-Gallon, Includes: Kapsall AU6 Bottle Unscrambler, Norland BR5000 Rinser, BF5000 Filler, LC5000 Combination Labeler And Chuck Capper for 28mm or 38mm Flat and Sports Caps.

Both Lines Include:

- NORLAND 36'L x 4-1/2"W TABLE TOP CHAIN CONVEYOR, Integrated With Packaging Line, All Stainless Steel Frame
- NORLAND BF5000 XLT 12-HEAD INLINE BOTTLE FILLER, Up To 85 Bottles Per Minute From 1-oz. to Gallon Fills, Currently Set-Up With 3/4" Diameter Nozzles.
- NORLAND BR5000 BOTTLE RINSER, Speeds Up To 85 Bottles Per Minute. Bottle Sizes: 8-oz to 1-Gallon, Designed To Effectively Internally Rinse Bottles. Handles Round, Square, Glass or Plastic, AC Drive Motor
- NORLAND LC5000 AUTOMATIC LABELER AND CAPPER, Speeds Up To 85 Bottles Per Minute, Handles Caps from 28 to 38mm, Flat or Sports Cap Design, Wrapround Pressure Sensitive Labeler for Most Bottle Sizes 8-oz to 1-Gallon
- NORLAND CAP ELEVATOR, Supplies Caps From Bulk Stainless Steel Hopper To Cap Sorter, Bottle Spacer, Clearance Sensors
- NORLAND MODEL T5000 INLINE CAP CINCHER/TIGHTENER, Automatically Tightens Caps Placed by Norland LC5000 Automatic Capper
- 14' X 12" COLLECTION CONVEYOR, 1/10 HP
- IMAJE MODEL 9020 INK JET DC 3000 DATE CODER, Up to 4 Lines of Variable Alphanumeric Text, Logos and Bar Codes, Speeds to 4.4 m/s or 880-FPM., 5,7,9,11,16 and 24 Dot Fonts, Up to 60 Minutes of Printing When Fluid Cartridges Are Empty, Spare Parts

PRESSURE & WRAP LABELERS • PACKAGE EQUIPMENT



PRESSURE SENSITIVE LABELERS

2 – TRONIC TRONICS SERIES 3 STANDARD WRAPAROUND PRESSURE SENSITIVE LABELER, speeds to 1200" of Label Per Minute, Max Label Height: 8.5" for Spot Labels or Wrap Applications 5.5"H x 12.5"L, Top Hold Down, Bumpwheel Spacing Accuracies of +/- 1/32"

AUXILIARY LABEL & PACKAGE EQUIPMENT

1 – NORLAND GF5000 GF12 INLINE BOTTLE FILLER, Never Installed, Speeds to 80 Bottles Per Minute, Bottle Size Range 8-oz to 1-Gallon.

1 – NORLAND 48" DIAMETER ROTARY FEED TABLE. Stainless Steel Base, Plastic Turntable, Variable Speed Control.

1 – 14' TRAY TRANSFER CONVEYOR, 1/5 HP

1 – NORLAND MODEL L5000 WRAPAROUND PRESSURE SENSITIVE LABELER, Speeds to 80 Bottles Per Minute, Containers 8-oz to 1-Gallon.

1 – AUTOMATIC BOTTLE SPACER

1 – NORLAND TT1200 TABLE TOP WRAPAROUND PRESSURE SENSITIVE LABELER, Speeds to 25 Bottles Per Minute, Applies Full, Partial or Overlap Labels On Containers 350ml to 4 liters (12-oz to 1-Gallon), Stainless Steel Stand

2 – NWMH PREFORMS DUMPFERS, 3/4 HP

2 – NWMH BOTTLES TO SORTER DUMPFERS, 3/4 HP

FRONT BACK & WRAP LABELER

1 – TRONICS SERIES 3 FRONT BACK AND WRAP LABELER, With Bridge & Brushes, Speeds To 1200" Per Minute. Max Label Height: 8.5", (Wrap Applications 5.5"H X 12.5"L), Top Hold Down, Chain or Liners Spacing, Accuracies of +/- 1/32".

INK JET DATE CODER

1 – IMAJE MODEL 9020 INK JET DC 3000 DATE CODER, Up to 4 Lines of Variable Alphanumeric Text, Logos and Bar Codes, Speeds to 4.4 m/s or 880-FPM, .5, 7, 9, 11, 16 and 24 Dot Fonts, Up to 60 Minutes of Printing When Fluid Cartridges Are Empty, Spare Parts



SHRINK PACK SYSTEM FOR 1/4 TRAYS

2 – NORLAND SHRINK PAK 5000 SHRINK WRAP SYSTEMS, Right Angle Infeed, Large Frame Design For a Wide Variety of Trays. Single Station Pneumatic Product Pushers Transfers Tray Through Shrink Wrap and Into Shrink Tunnel, Conveyor, Infeed 36' 1/10 HP

1 – EASTEY MODEL ET2420BU SINGLE CHAMBER 24"W X 20" X 52"L SHRINK TUNNEL, Cooling Fan On Exit, 24"W Rollers x 72"L, Plastic Remold Seal Bar, Remolds Plastic, Hot Air Recirculating System, Exit Package Cooling System, Constructed of Food Grade Materials, (2) Transfer Conveyors, Case/Tray Pack



SHRINK/STRETCH WRAPPERS

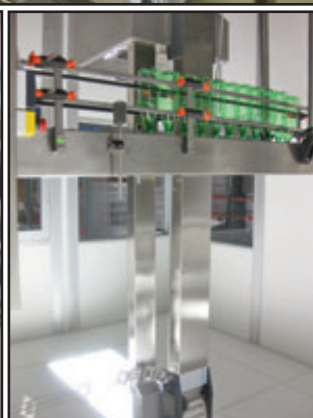
1 – ARPAC MODEL 25TW-28 REGISTERED SHRINK FILM BUNDLER, Speeds To 25 Bundles Per Minute, Intermittant Motion Unit, 28"Wide Seal Bar, AB PLC Controls, Set Up For Printed or Clear Film, Film Types: Single Wound Clear or Random Print Polyethelene.

2 – FOX MODEL C2 SEMI AUTOMATIC STRETCH WRAPPERS, 5000-Lb Max Capacity, Low Profile Design, Max Load Size: 55"W X 55"L X 90"H, With Prestretch.



AUTOMATIC TRAY/CASE PACKERS

2 – NORLAND CP5000 AUTOMATIC CASE/TRAY PACKERS, Handles Plastic Bottle Containers 8-oz to 1-Gallon (240ML to 3.79L). Capable of 3 to 4 Cases Per Minute in a 6x6, 6x4, 2x3, 2x2 or 1,3 Configuration, Tray Packer, Conveyor, Tray Transfer 1/10 HP, (8) Change Heads Case/Tray Packs



CARBONATION LINE

1 – PORTA KING CAR B 26 X 32 X 10 BOTTLING ROOM, CO2 Piercing Device & Purity Tester

1 – PALI TYPE 2190 CARBONATED TRI-BLOC RINSER, FILLER AND CAPPER, 3/60/480V. Has Siemens PLC Controls, Worm Screw Infeed With Air Conveyor To Feed Containers By Neck, (15) Fill Heads Into A 5-Head Rotary Chuck Capper, Approximately 3/4" Fill Nozzles

1 – CAPPER ORIENTATION PACKAGE

1 – CIP SANITATION SYSTEM FOR FILLER

1 – CHANGE PARTS 6 SETS

1 – SPARE PARTS PACKAGE

1 – EURO EXCHANGE ADJUSTMENT

1 – TOOLING TRI-BLOC FLASK

COOLING SYSTEM • PRINT ROOM • REVERSE OSMOSIS SYSTEM



CARBO COOLING SYSTEM

- 1 - MOJONIER MODEL 10-14E FLO CARBO COOLER, Carbonation Head, Carbonation Tank
- 1 - MOJO EVAP CONDENSER & AMMONIA RECEIVER
- 1 - VILTER 50 HP AMMONIA COMPRESSOR
- 1 - PRODUCT CHILLER GEA FLAT PLATE, CHA10UM, GEA

BOTTLE WARMERS

- 1 - PACKAGING SYSTEMS INC. MODEL A606-SS BOTTLE WARMER, 71"W x 113"L Table Bed With Rexnord Type Chain.
- 1 - HEATERS ELECT BOTTLE WARMER

CUSTOM CONVEYOR SYSTEM

- 1 - CONVEYOR AIR SYS UNSCRAMBLER TO TRI-BLOC
- 1 - CONVEYOR FULL BOTTLE TRI-BLOC TO WARMER
- 1 - CONVEYOR INFEED WARMER
- 1 - CONVEYOR DISCHARGE FROM WARMER
- 1 - CONVEYOR WARMER TO LABELER
- 1 - CONTROL PACKAGE CONVEYORS



PRINT ROOM

- 1 - HEWLETT PACKARD HP WS4500 DIGITAL PRINTING PRESS, Capable Of Speeds Up To 5 Meters Per Minute In 4-Color Mode, Up To 30 Meters Per Min In 1 or 2 Color Mode, Substrate Thickness: 12 to 350 Microns, HP Electroink Technology, Image Size: 308 x 450mm max, Web Width: 200mm to 330mm
 - 1 - HEWLETT PACKARD WS4050 CHILLER
 - 1 - HEWLETT PACKARD BID WASHER
 - 1 - HEWLETT PACKARD 4050 REWINDER
 - 1 - ROTOFLEX DLI 330 DIE CUTTING AND LAMINATING LINE (2006), Vericut C2 Die Cutter, 13.25" (337mm) Web Width, Speeds To 750-FPM (230m/min), Laminating Station, Unwind Capacity: 40" (1016mm), Rewind Capacity: 20" (500mm), Die Repeat Range: 8.5 - 24" (210 - 610mm), 3/60/460V 45 amps, CE Certified
- ROTOFLEX DRYER, QUICKLABEL VIVO PRINTING SYSTEM, QUICKLABEL VIVO CART



REVERSE OSMOSIS SYSTEM

- 1 - NORLAND (APPLIED MEMBRANES) K SERIES REVERSE OSMOSIS SYSTEM, Rated to 20-GPM or 28,800 Gallons Per Day, Model K-48B-236 Has 4 Elements, 3/60/220V, Skid Mounted, Anti-Scalent Injector, High Rejection Tfc Membranes, Indicator Lights, Fast Flush, Recirculation Loop, Grater Recovery, Low Pressure Shutoff Switch, Flow Meter, Pressure Gage, Monitor Pre-Filter, 5 Micron Pre-Filter, Elapse Time Meter, Solid State T\Time Delay



ULTRAVIOLET DISINFECTION (UV) SYSTEM

1 – NORLAND SWPT15 ULTRA VIOLET DISINFECTION SYSTEM, Rated Up To 15-GPM, System Configuration Consists of Spin Filer To Remove Particulate Down To 100 Microns, Multi Media Filter To Remove Matter To 1 Micron Nominal, US System To Eliminate Bacteria or Viruses, 1 Micron Absolute Cartridge Filter, With: SWPT15 15-GPM System, Pump 1/2-HP, Injector, Sand Filter, 15-GPM Flow Control, 20-GPM UV System, 25/1 Duplex DGD Micron Filter



OZONE SYSTEMS

3 – NORLAND MODEL SSOZ50A OZONE GENERATORS, Produces Up To 50-Gallons or 189 Liters Per Minute, Has 100-Gallon Tank, Has Systems Controls, Side Stream Ozone Pump, Main Pressurization Pump, Ozone Monitor, Generator, Concentrator And Injector Assembly, Skid Mounted, With: 100-Gallon Contact Tank, 2-HP Delivery Pump, 1.5-HP Re-Circulation Pump, Automatic Ozone Analyzer, Oxygen Concentrator

1 – OZONE GENERATOR, Interlock Box, Mazzi Injector, Stainless Steel Skid Mounted, Ozone Monitor, And Controller, Ozone Probe, Ozone Low Flow Cell, Air Dryer

CLEAN ROOM AIR FILTRATION AND PRESSURIZATION SYSTEMS

2 – NORLAND CR1500 CLEAN ROOM AIR FILTRATION AND PRESSURIZATION SYSTEMS, External Ducting, 1/2-HP Variable Speed, Direct Drive Blower, 4-Stage System, Polyester 2" Filter, 95% Multi Pocket Filter, 99.97% HEPA Filter, Charcoal 1/2", (2) Filter, ODOR/EX Cartridge Filters

1 – 12' X 32' CLEAN ROOM, (12) T2 58W Lights



BACTERIA TEST KIT

1 – NORLAND BACTERIA TEST KIT, Incubator, Chloride Test Kit, Model 6000 Conductivity Meter, Hardness Test Strips – 50 Per Bottle, Hardness Kit, Ozone Pocket Colorimeter, PH Meter

SPARE PARTS & FILTERS

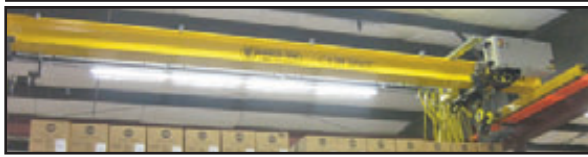
QUANTITY OF SPARE PARTS & FILTERS, For: Spring Water Treatment, 2 HP Ozone System, Spectra Pack 5000 XLT System, Shrink Pack System for 1/4 Trays, Automatic Tray/Case Loader, BM4500-Automatic Blow Molder, Filtration System Clean Room, Test Kit

FILTERS & PUMP

1 – JUMBO 40 10" 1 MICRON ABSOLUTE FILTER, Jumbo 40 Filter Housing, Steel Frame Skid Mounted, Pre Plumbed

1 – MICRO Z PARTICULATE FILTER, 6 Cu. Ft. Multi Media Brim Filter, 2850 Control

1 – LMI MILTON ROY P131-398TI ELECTRONIC METERING PUMP



HOLDING, STORAGE & MIXING TANKS

1 – 1500-GALLON HOLDING TANK, 1-1/2 Stainless Steel Bulkhead Fittings, Automatic Float System, 10" Carbon/Ozone Outgas Filter, 10" /02 Micron Filter With Housing

3 – NORLAND 4400-GALLON STORAGE 3000 GAL TANKS, 503007, 18" Manway, .5 Micron Intake Air Filter, Ozone Destruct Outlet Air Filter, Stainless Steel Bulk Head Fitting, Tank Level Controls, 10" Carbon / Ozone Outgas Filter, 10" .02 Micron Filter With Housing

1 – STAINLESS STEEL 3250-GAL TANK, W/Agitation

1 – STAINLESS STEEL 800-GAL TANK, W/ Agitation



PLANT SUPPORT EQUIPMENT

1 – EVAPCO CLOSED CIRCUIT COOLER, S/N ATWB900-3H8Z, Super Low Sound Fan, Water Silencers, Vibration Switch

1 – WA CRANE 3-TON OVERHEAD BRIDGE CRANE

1 – PORTA KING 14 X 30 X 8' HIGH MEZZANINE

1 – C&H 11 X 16 X 8' HIGH MEZZANINE



For More Information Including Lot Catalog & Terms of Sale, Visit www.hilcoind.com

Hilco Industrial, LLC

Auctioneers • Liquidators • Appraisers

Headquarters

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Forwarding Service Requested

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Blow Molding Equipment, Digital Label Printing & Converting Lines



Thursday, April 14th • Beginning at 10am Local Time
Yakima, Washington

Terms of Sale

A buyer's premium of 15% for all sales is in effect. Everything will be sold to the highest bidder for cash, in accordance with the Auctioneer's customary "Terms of Sale", copies of which will be posted on the premises of the sale and subject to additional terms announced the day of sale. All items will be sold "as is, where-is" without any warranties, express or implied. Although obtained from sources deemed reliable, the Auctioneer makes no warranty or guarantee to the accuracy of the information herein contained. Bidders are encouraged to thoroughly inspect the items on which they intend to bid prior to sale. Absolutely no items will be removed until the day after the conclusion of the sale and payment is made in full. Subject to additions, deletions and prior sale.

Payment: ALL PURCHASES MUST BE PAID IN FULL ON THE DAY OF THE AUCTION. If you intend to pay by wire transfer, we will accept payment the day after the sale ONLY IF a deposit of 25% of total purchases is made on the day of the sale. Contact our office for wire transfer instructions. Only cash, wire transfer or certified check, payable to Hilco Industrial, LLC will be accepted. Company checks payable to Hilco Industrial, LLC will be accepted only if accompanied by a bank letter of guarantee, (see sample letter below). All sales are subject to sales tax. Purchasers claiming exemptions from taxes must provide proof satisfactory to the Auctioneer of their entitlement to claim such exemptions.

Sample Bank Letter

(Bank Name) unconditionally guarantees payment to Hilco Industrial, LLC from (Company Name). This guarantee will be valid for purchases made at the Auction of Stratford Botting Company on April 14, 2011.

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