

PUBLIC AUCTION

ON THE PREMISES OF
L&P MACHINE, INC.

1192 VANDERBILT CIRCLE, MANTECA, CALIFORNIA 95337

**TUESDAY, NOVEMBER 16
AT 11:00 A.M.**

PREVIEW: Monday, November 15, From 9:00 A.M. to 4:00 P.M., and Day of Sale From 9:00 A.M. to 11:00 A.M.

CNC MACHINING & FABRICATION FACILITY

2006



1996



2004



LIVE TURRET



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CNC HORIZONTAL MACHINING CENTERS

HITACHI SEIKI HG630 II 4-Axis 2-Pallet High Grade Expandable CNC Horizontal Machining Center, s/n HG2232, w/Seicos Σ 16M CNC controls, 90-station ATC, CAT-50 taper spindle, (2) 25" x 25" pallets, 16,000 RPM, thru spindle coolant, travels X=44", Y=39.4", Z=30", chip auger, chip conveyor, high flow coolant system, coolant filtration system.

2006 FAMCO/KAFO HMC-500 4-Axis 2-Pallet CNC Horizontal Machining Center, s/n 820018, w/Fanuc Series 18i-MB CNC controls, 4th axis thru pallets, 40-station ATC, CAT-50 taper spindle, 15,000 RPM, (2) 20" x 20" pallets, rigid tapping, macros, Fu Sheng oil cooler, high flow coolant system, low hours.



2006 TOYODA FH450S 4-Axis 2-Pallet CNC Horizontal Machining Center, s/n NS1679, w/Fanuc Series 31i-Model A CNC controls, 4th axis thru pallets, 60-station ATC, CAT-40 Taper spindle, 15,000 RPM, 30 hp. motor, hand wheel, (2) 18" x 18" pallets, chip auger, chip conveyor, high flow coolant system.

LEBLOND MAKINO A55-128 2-Pallet 4-Axis CNC Horizontal Machining Center, s/n LM-0178, w/Makino Fanuc 16-MA Professional-3 CNC controls, 128-station ATC, 4th axis thru pallets, CAT-40 taper spindle, 20,000 RPM, Renishaw system, 15-3/4" x 15-3/4" pallets, high flow coolant system, chip conveyor.

MATSUURA MC-600H-45 4-Axis 2-Pallet CNC Horizontal Machining Center, s/n 880206583, w/Fanuc Series 11-M CNC controls, 4th axis thru pallets, 50-station ATC, BT-40 taper spindle, 12,000 RPM, tool presetter, hand wheel, (2) 17-1/2" x 17-1/2" pallets, Daikin oil cooler, coolant.



CNC VERTICAL MACHING CENTERS

2004 FANUC Robodrill alpha-T21; DL CNC Drilling Center, s/n P047UP576, w/Fanuc Series 16i-MB CNC controls, 21-station ATC, BT-33 taper spindle, 20,000 RPM, 16" x 33-1/2" table, coolant.

1998 FANUC Robodrill alpha-T14:A 2-Pallet CNC Drilling Center, s/n P989TH143, w/Fanuc Series 16i-M CNC controls, 14-station ATC, BT-30 taper spindle, 12,000 RPM, (2) 14-1/2" x 19-1/2" pallets, travels X=19.685", Y=14.960", Z=11.81", coolant.

1998 HAAS VF-4 4-Axis CNC Vertical Machining Center, s/n 13661, w/Haas CNC controls, 32-station ATC, BT-40 taper spindle, 10,000 RPM, brushless servos, 1mb extended memory, programmable coolant nozzle, quick code, rigid tapping, hand wheel, chip auger, coolant, 15" x 52" table, SMW 250S setup switcher pallet shuttle system with (2) 19-3/4" x 39-3/4" pallets.

2000 HAAS VF-2 4-Axis CNC Vertical Machining Center, s/n 21545, w/Haas CNC controls, 20-station ATC, BT-40 taper spindle, 10,000 RPM, brushless servos, 1mb extended memory, HSM, programmable coolant nozzle, quick code, Δ/WYE, coordinate scale, rigid tapping, chip auger, floppy disc, coolant, 14" x 36" table, rear mounted tool storage.

1999 KAFO/FEMTEC FV-40 CNC Vertical Machining Center, s/n 013442, w/Fanuc Series 18-M CNC controls, 24-station ATC, CAT-40 taper spindle, 8000 RPM, hand wheel, 21-1/2" x 51" table, chip conveyor, coolant.

1984 MATSUURA MC-2000V CNC Vertical Machining Center, s/n 84023671, w/Fanuc System 6M CNC controls, 40-station ATC, BT-50 taper spindle, 3,500 max. RPM, Daikin oil cooler, 30" x 83" table, 31" x 83" aluminum top plate, coolant.

MATSUURA FX-5 CNC Vertical Machining Center, s/n 890307936, w/Yasnac CNC controls, 40-station ATC, BT-40 taper spindle, Daikin oil cooler, high flow coolant system, chip conveyor, Aercology mist/smoke collector, 26" x 47" table.



PUBLIC AUCTION



CNC MILLS

2007 PROTO-TRAK DPM3 3-Axis CNC Vertical Mill, s/n 061CF14313, w/Proto-Trak SMX CNC controls, 5 hp. motor, 5,000 max. programmable RPM, Maxi Torque-Rite power draw bar, NMTB-40 taper spindle, chrome box ways, 5" quill travel, 10" x 50" table.

BRIDGEPORT EZ-Trak 3-Axis CNC Vertical Mill, s/n BR282092E, w/Bridgeport BPC2M CNC controls, 2 hp. motor, 60–4,200 dial change RPM, easy-change spindle tooling adaptor, chrome ways, 9" x 48" table.

BRIDGEPORT EZ-Trak 3-Axis CNC Vertical Mill, s/n BR279725E, w/Bridgeport BPC2M CNC controls, 2 hp. motor, 60–4,200 dial change RPM, easy-change spindle tooling adaptor, chrome ways, 9" x 48" table.



CNC LATHES

HITACHI SEIKI HiCell 40 II Type CA40-2 Super Productive Integrated CNC Turning Cell, s/n CA-45039, w/Seicos Σ 10L CNC controls, tool presetter, live cross mill/drill station on turret, 100–3,000 RPM on rotating tooling, 24-station ATC for NT-50 taper turret tooling, 8-station turret (interchangeable), (38) NT-50 taper tooling, hydraulic tailstock, 27.9" swing, 39.4" center work length, 20–1,800 RPM, 4-axis including "C" axis, 18" 3-jaw power chuck, coolant.

1998 HITACHI SEIKI HT Hitec-Turn 40G Mdl. HT40G High Grade CNC Turning Center, s/n TG40254, w/Seicos Δ 10L CNC controls, tool presetter, 12-station turret, hydraulic tailstock, 24" 3-jaw power chuck, chip conveyor, coolant.

1997 HITACHI SEIKI HT Hitec-Turn 40G Mdl. HT40G High Grade CNC Turning Center, s/n TG40255, w/Seicos Δ 10L CNC controls, 12-station turret, hydraulic tailstock, 24" 3-jaw power chuck, chip conveyor, coolant.

1998 NAKAMURA TOME SC-450 CNC Turning Center, s/n S451602, w/Fanuc Series 21-T CNC controls, 12-station turret, 25–2,500 RPM, hydraulic tailstock, turbo chip conveyor, 15" 3-jaw power chuck, coolant.



6-AXIS



LIVE TOOLING

1998

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MORI SEIKI SL-7 CNC Turning Center, s/n NA, w/Fanuc System 6T CNC controls, 12-station turret, hydraulic tailstock, chip conveyor, 24" 3-jaw power chuck, coolant.

NAKAMURA TOME TW-20MM 6-Axis Twin Spindle Live CNC Turning Center, s/n W20304, w/Fanuc OT CNC controls, 12-station live main turret with vertical and horizontal live tooling, 12-station sub turret, 6-1/2" 3-jaw power chucks on main and sub spindles, (2) 16C collet noses and (2) S-26 collet pad noses for main and sub spindles, coolant, LNS hydrobar 6.52-HS-5.2 6-tube hydraulic bar feed, s/n 29.889.

HITACHI SEIKI HT20S III CNC Turning Cell, s/n HTS3303HL, w/Seicos L-Multi CNC controls, tool presetter, 5,000 RPM, 10-station turret, tailstock, 8" 3-jaw power chuck, 16C collet nose, 5C collet nose, chip conveyor, coolant, LNS hydrobar 6-tube hydraulic bar feed.

2001 HITACHI SEIKI TS-15 CNC Turning Cell, s/n TS-15461, w/Seicos Σ 21L CNC controls, tool presetter, 12-station turret, hydraulic tailstock, parts catcher, 6-1/2" 3-jaw power chuck, 5C collet nose, coolant.

1995 NAKAMURA TOME TMC-20 II CNC Turning Center, s/n H00903, w/Fanuc Series 18-T CNC controls, 10-station turret, parts catcher, 8" 3-jaw power chuck, 16C collet nose, S-26 collet pad nose, turbo chip conveyor, coolant.

OM VL-6N 4-Station CNC Vertical Turret Lathe, s/n MS840086, w/Fanuc Series OT CNC controls, 20-station ATC, (4) 20" 3-jaw chuck stations, coolant.

STAR RNC-16 CNC Screw Machine, s/n 086357, w/Fanuc OT CNC controls, (5) cross-slides, (3) drilling stations, 450-7,050 RPM, 15mm max. turn diameter, 130mm max. length, gravity bar feed, coolant.



CNC TURRET PUNCHES

1996 AMADA VIPROS 358 King CNC Turret Punch Press, s/n 35820100, w/Amadan O4P-c CNC controls, 58-station thick turret, (4) indexable tool positions, automatic sheet repositioner, tool extractor, 170" x 105" brush-top table, pneumatic sheet grabbers, Yuken hydraulic unit, SBC fluid power cooling unit.

1988 AMADA PEGA 305072 30-Ton CNC Turret Punch Press, s/n AA570148, w/Amada-Fanuc-P System-6M CNC controls, 40-station turret, (2) indexable tool positions, automatic sheet repositioner, 146-1/2" x 50" ball-top table.

CNC PRESS BRAKES

1999 AMADA RG-125 125-Ton x 10' CNC Press Brake, s/n 01251890, w/Amada NC9-EX II CNC controls, hand wheel, 118.2" bed length, 122.5" max. bend length, 100.5" between uprights, 15.76" throat, 3.94" stroke, foot control.

PACIFIC/ACRO Mdl. 17-4 14GA x 48" CNC Press Brake, s/n 1208P, w/Comp-U-Bend 610 CNC controls, 6-1/2" throat, 36" between uprights, palm and foot controls.

EDMs

CHARMILLES Robofil 330F CNC Wire EDM Machine, s/n 390539, w/Charmilles/Fanuc CNC controls, 850mm (33.5") x 550mm (21.6") x 400mm (15.7") max. part size, travels X=400mm (15.7"), Y=300mm (11.8"), Z=400mm (15.7"), U=500mm (19.6"), W=400mm (15.7"), taper angle 0 to 30°, automatic wire threading, Ver 2.36 software package, coolant filtration and circulation system, cooling system, full enclosure.

1990 MITSUBISHI M25J CNC Die-Sinker EDM Machine, s/n 592J7067, w/Mitsubishi JC7G35 CNC controls, hand held teach controller, system 3R tooling adaptor, enclosed coolant system, coolant filtration system, 13-3/4" x 19-1/2" table.

1999



2000 CHARMILLES HD8 Die-Sinker EDM Machine, s/n D0061450, w/Heidenhain DRO, Charmilles controls and power unit, coolant system, 11-3/4" x 23-1/2" table.

CHARMILLES D10 Die-Sinker EDM Machine, s/n NA, w/Isopulse Type P25 power unit, 9" x 13-3/4" table.

CNC GRINDER

2006 CHEVALIER SMART-H1224 II 12"x 24" CNC Hydraulic Surface Grinder, s/n FL954002, w/Chevalier CNC controls, 12" x 24" electromagnetic chuck, hand wheel, wheel dresser, particulate filtration system, coolant.



2006

CMMs

MITUTOYO Bright Mdl. BRT-710 CMM Machine, s/n 0283712, w/Renishaw PH9 Probe Head, Renishaw 6-station probe changer, PHD10 controller, joystick axes controller, 36" x 30" x 24" work envelope, GEO-Measure 6000 V.1.33.3 software package, computer.

MITUTOYO B-241 CMM Machine, s/n 806M-4, w/Renishaw PH1 probe head, TP6 tip head, ruby-tipped probe set and extenders, 36" x 28" x 18" work envelope, GEO-Pak software package, 50" x 60" x 10" granite table, computer.

2000 MITUTOYO Bright-M BRM-507 CMM Machine, s/n BC000070, w/Renishaw MH-8 probe head, Renishaw TP2 probe tip, X=500mm (19.6"), Y=700mm (27.56"), Z=400mm (15.75"), 37-3/4" x 46" granite table, GEO-Measure software, computer.



1 OF 5



MILLS

SIP Type MP-4G Jig Boring Machine, s/n 941, w/ Sony Magnascale DRO, 50–2,000 RPM, 22" x 26" cross travels, 7" quill travel, power feeds, .001" to .012" in/rev quill feeds, 23-1/2" x 28" table.

SHARP "First LVM" Vertical Mill, s/n 75057417, w/Anilam Wizard DRO, 3 hp. motor, 60–4,500 dial change RPM, chrome ways, power feed, 9" x 42" table.

SHARP "First LVM" Vertical Mill, s/n 75057415, w/Anilam Wizard DRO, 3 hp. motor, 60–4,500 dial change RPM, chrome ways, power feed, 9" x 42" table.

BRIDGEPORT Vertical Mill, s/n 280948, w/ Acu-Rite DRO, 2 hp. motor, 60–4,200 dial change RPM, 7" riser, chrome ways, power feed, 9" x 48" table.

BRIDGEPORT Vertical Mill, s/n 280953, w/ Acu-Rite DRO, 2 hp. motor, 60–4,200 dial change RPM, chrome ways, power feed, 9" x 48" table.

BRIDGEPORT Vertical Mill, s/n 280946, w/ Acu-Rite DRO, 2 hp. motor, 60–4,200 dial change RPM, chrome ways, power feed, 9" x 48" table.

BRIDGEPORT Vertical Mill, s/n 278791, w/ Acu-Rite DRO, 2 hp. motor, 60–4,200 dial change RPM, chrome ways, power feed, 9" x 48" table.

BRIDGEPORT Vertical Mill, s/n 213938, w/ Acu-Rite DRO, 2 hp. motor, 60–4,200 dial change RPM, chrome ways, power feed, 9" x 48" table.

BARKER PMN Small Capacity Horizontal Mill, s/n 4116, w/4" x 12" table.



1 OF 2

LATHES

DAEWOO A20 20"x 68" Gap-Bed Lathe, s/n 150208, w/35–1,400 RPM, inch/mm threading, tailstock, steadyrest, Trava-Dial, Aloris tool post, 16" 3-jaw chuck, coolant.

MORI SEIKI MS-850 17" x 36" Gap-Bed Lathe, s/n 9326, w/32–1,800 RPM, inch threading, tailstock, steadyrest, Aloris tool post, 5C collet closer, 12" 4-jaw chuck, 10" 3-jaw chuck, coolant.

MORI SEIKI MS-850G 16" x 36" Gap-Bed Lathe, s/n 9215, w/32–1,800 RPM, inch threading, tailstock, 12" 3-jaw chuck.

HARDINGE HLV-H Tool Room Lathe, s/n HLV-H-10303-T, w/125–3,000 RPM, 5C collet closer, tailstock, power feeds, KDK tool post, inch threading, cut-off attachment, coolant.

2001 SHARP Mdl. 1118H Tool Room Lathe, s/n 1186, w/point finder PRO, 130–3,000 RPM, inch threading, power feeds, 5C collet closer, splash guard.





SAWS

1999 AMADA HFA-400W 15-1/2" Automatic Hydraulic Horizontal Band Saw, s/n 40760079, w/Amada digital controls, hydraulic clamping and feeding, bundling attachment, chip auger, coolant, conveyors.

2000 AMADA HFA-250W 10" Automatic Hydraulic Horizontal Band Saw, s/n 20170002, w/Amada digital controls, hydraulic clamping and feeding, chip auger, coolant, conveyors.

LETEN DCM-10 40" Vertical Band Saw, s/n NA, w/blade welder, 2,100 max. FPM, 19-1/2" x 23-1/2" main table, 18" x 20" sub table.

JET VBS400 15-1/2" Vertical Band Saw, s/n 41379, w/blade welder, 15-420 FPM, 22" x 24" miter table.

MEP Condor 350 Miter Cold Saw, s/n NA, w/(2) speeds, manual clamping, 14" blade cap., coolant.

DEWALT 14" Abrasive Cut-Off Saw, w/stand.

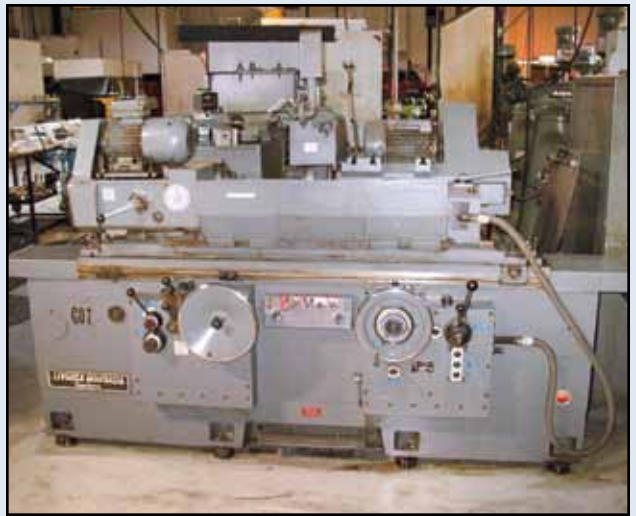
RIDGID 12" Miter Cut-Off Saw, w/stand.

GRINDERS/SANDERS

LIVHECA KIKHOA 24" x 36" Cylindrical Grinder, s/n 520, w/hydraulic feeds, motorized work head, tailstock, steadyrest, 20" wheel cap., coolant.

EX-CELL-O 12" x 36" Hydraulic Thread Grinder, s/n 1590, w/motorized work head, tailstock, coolant.

TIMESAVERS 137-2HDCMW 2-Head 36" Wet-Belt Grainer, s/n 25120, w/Accurate ProScale ABS digital scale, 36" belt feed, particulate filtration system, air knife.



DOALL Mdl. D8 Hydraulic Surface Grinder, s/n NA, w/6" x 18" magnetic chuck.

AMADA TEG-160E Punch Die Grinder, s/n HH3096, w/6" 3-jaw chuck, coolant.

CINCINNATI No. 2 Tool and Cutter Grinder, s/n 1D2T5A602, w/compound grinding head, indexing work head.

BERCHLER Mdl. AS Precision Tool Grinder, s/n 110, w/diamond wheels, tooling fixture, coolant.

PROGRESS MACHINE 6" x 96" Stroke Sander, s/n NA, w/30" x 96" sliding table.

(2) AIRBENCH 48" x 72" Down Draft Deburring Tables.

TEMPLE ASSOCIATES 48" x 48" x 32" Dry Blast Cabinet, w/dust collector, foot control.

LYMAC Dyna-Burr Media Tumbler, w/18-1/2" x 35" tub, sound enclosure.

HUTSON Vibratory HB5U 42" Media Tumbler, s/n B57915.

ELECTRO Media Tumbler, w/11" x 14" tub.

BALDOR 3 Hp. Pedestal Buffer.

POWERMATIC 1.5 Hp. Pedestal Grinder.

ROCKWELL 1.5 Hp. Pedestal Grinder.

MILWAUKEE 1 Hp. Pedestal Grinder.

1 Hp. 8" Pedestal Grinder.

BALDOR 3/4 Hp. Pedestal Buffer.

(2) DAYTON 3/4 Hp. Pedestal Buffers.

DAYTON 6" Pedestal Grinder.

(2) DAYTON 6" Bench Grinders.

KALAMAZOO 6" Belt/12" Disc Sander Combo, w/dust collector.

KALAMAZOO 2" Belt Sander, w/stand.

1" Belt Sander.

SUPPORT MACHINERY

MEGA M75-1041 Gun Drilling Machine, s/n 1033, w/Mega controls, 12-3/4" x 21" fixture table, cross-slide assembly, coolant.

MINI-BROACH MACHINE CO. 32" Hydraulic Horizontal Broaching Machine, w/coolant.

TORIT Mdl. 90 Dust Collector, s/n 232882.

AMEROPEAN "Chamfrit" Chamfering and Deburring Machine.

BROTHER Hi-Tap BT1-203 Bench Mdl. Tapping Machine, s/n 133417.

CRAFTSMAN Mdl. 150 Pedestal Drill Press.

(3) MANHATTAN 12-Speed Bench Mdl. Drill Presses.

OMEGA 5-Speed Bench Mdl. Drill Press.

DELTA Table Mdl. Drill Press.

(2) CENTRAL MACHINERY Table Mdl. Drill Presses.

PFAFF Mdl. 1245 Industrial Sewing Machine.



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TOTAL

SUPPORT FABRICATION

AMADA CS-220 10-Ton 8-5/8" x 8-5/8" Power Corner Notcher, s/n 544453, w/fence system, foot control.

STRIPPIT Custom 18/30 18-Ton Punch Press, s/n 35042577, w/1/4" cap., nibble and single punch modes, 22" throat, 35" x 60" table, fence system, location arm, foot control.

BENCHMASTER 261DXA 25-Ton OBI Punch Press, s/n 44601, w/16-1/2" x 26" bolster area, 4" x 7-1/2" ram area, pneumatic clutch, palm buttons.

SUNNEN MBB-1680C Precision Power Stroke Honing Machine, s/n 72101, w/(12) speeds, power stroke attachment, coolant, foot control.

AUTO-SERT AS-7.5 7.7-Ton Hardware Insertion Press, s/n 00519, w/Auto-Sert vibratory bowl feeder, (10) sets of feed tooling, 20-1/2" throat, fastener and parts counters, foot control.

HAEGER HP6-B 6-Ton x 18" Hardware Insertion Press, s/n NA, w/tooling, foot control.

AIRCRAFT TOOLS 36" Stationary Riveting Machine, s/n 4014, w/foot control.

CONTEMPORARY KILN INC. GSF-243060 Electric Furnace, s/n 101893, w/digital controls, 1260°C max. temp, 480V.

BLUE M Stabil-Therm OV-490A-2 Electric Oven, s/n OV3-883, 38°C to 260°C/500°F.

HERBERS Custom Roll Stamping Machine (Horizontal Mill), s/n 3071, w/4-1/4" x 18" table, arbor support.

ROTEX 18-AK 18-Station Rotary Manual Turret Punch, w/stand.

DAYTON 5M470 35-Ton Hydraulic H-Frame Press, w/Sliding ram.

DIACRO Roller No. 24 24" Hand Roll, s/n GD2567.

DIACRO Shear No. 3 12" Hand Shear, s/n EA-2306, w/back gage.

GREENERD No. 3 Arbor Press.

WELDING

MILLER XMT456 CC/CV DC Inverter Arc Welding Power Source, s/n LC310279, w/Miller 70-Series wire feeder, cart.

MILLER Syncrowave 351 Constant Current AC/DC Arc Welding Power Source, s/n KD439029, w/Bernard cooler.

MILLER Syncrowave 350LX Constant Current AC/DC Arc Welding Power Source, s/n LF135699, w/built-in cooler.

MILLER Syncrowave 350LX Constant Current AC/DC Arc Welding Power Source, s/n LE472849, w/Miller Coolmate-3 cooler.

MILLER Syncrowave 350 Constant Current AC/DC Arc Welding Power Source, s/n KB044075, w/Bernard cooler.

MILLER Syncrowave 300 AC/DC Gas Tungsten-Arc or Shielded Arc Welding Power Source, s/n JE744293, w/Bernard cooler.

MILLER Millermatic 251 Wire Welding Power Source, s/n LF400719B, w/spool gun.

LINDE VI-252 CV/DC Welding Power Source, s/n B83E-38414, w/Cobramatic MK-3A wire feeder.

LINDE VI-206 CV-DC Arc Welding Power Source, s/n B83B-34723, w/Linde MIG-31A wire feeder.

ACME TOS-24-30 30 kVA x 24" Spot Welder, s/n 7682, w/Entron controller, Bernard cooler, foot control.

PROWELD CD-212 Stud Welder, w/gun; 97" x 110" Welding Table; 46" x 60" Welding Table; Welding Cart, w/accessories; Welding Curtains; Welding Wire, Welding Rod, and Accessories.

COMPRESSORS

2005 ATLAS COPCO GA55VSD 75 Hp. Rotary Air Compressor, s/n AP1570634, w/Elektronikon II digital controls, 343 CFM @ 188 PSIG, 36,300 run hours.

ATLAS COPCO GAU20-100 25 Hp. Horizontal Rotary Air Compressor, s/n NA, w/screw-type compressor head, 120-gal. tank, 14,078 run hours.

1997 KAESER SM11 10 Hp Rotary Air Compressor, s/n 01116243, w/42 CFM @ 110 PSIG.

KELLOGG COMPAIRE B4514UB 5 Hp. Vertical Air Compressor, s/n 301759-1084, w/2-stage pump, 80-gal. tank.

HANKISON HPR Plus Series HPR400 Refrigerated Air Dryer, s/n H400A4603 6099 11105, w/digital controller.

1995 INGERSOLL-RAND DXR100A Refrigerated Air Dryer, s/n 953DXR2898.

2001 GENERAL PNEUMATICS Mdl. 50 Refrigerated Air Dryer, s/n 01AHX1130.

1997 KAESER 80-Gal. Air Tank.

80-Gal. Air Tank; 60-Gal. Air Tank.

TOOLING

(2) HAAS 4th Axis 9" Rotary Heads, w/mill centers; CHICK ML4 4-Position 4" Double-Lock Vise Tombstone; (24) Tombstones; Tombstone 6" x 6" x 20"; (6) Press Brake Racks, w/(300) press brake dies; (3) AMADA 8-Drawer Tooling Cabinets, w/(140), (130), (100) punch tooling; (2) AMADA Carousel Tooling Cabinets, w/(60), (110) punch tooling; (4) 20-Drawer Cabinets, w/(100) punch tooling each; 30-Drawer Cabinet, w/(85) punch tooling; (200) Punch Die

Tooling, w/rack; (175) CAT-50 Taper Tooling; (60) BT-50 Taper Tooling; (225) CAT-40 Taper Tooling; (560) BT-40 Taper Tooling; (30) BT-30 Taper Tooling; (10) NTMB-40 Taper Tooling; (45) Quick-Change Taper Tooling; (5) HUOT Toolscoot 50 and 40 Taper Tooling Carts; (3) KURT 8" Angle-Lock Vises; (52) KURT 6" Angle-Lock Vises; (3) KURT 5" Angle-Lock Vises; (2) KURT 4" Double-Lock Vises; (18) KURT 4" Angle-Lock Vises; KURT 3" Angle-Lock Vise; 7", 6", 4" Machine Vises; (4) 3" Pneumatic Vises; (2) LISTA 16-Drawer Tooling Cabinets; (6) LISTA 15-Drawer Tooling Cabinets; LISTA 14-Drawer Tooling Cabinet; LISTA 13-Drawer Tooling Cabinet; (2) LISTA 11-Drawer Tooling Cabinets; VIDMAR 9-Drawer Tooling Cabinet; LISTA 8-Drawer Tooling Cabinet; (2) LISTA 6-Drawer Tooling Cabinets; (5) LISTA 5-Drawer Tooling Cabinets; (4) LISTA 3-Drawer Maple-Top Work Benches; (3) LISTA 7-Drawer Work Benches; (2) LISTA 3-Drawer Work Carts; HUSKY 22-Drawer Roll-A-Way Toolbox; SUBURBAN 6" x 18" Magnetic Chuck; 6" x 18" Magnetic Chuck; HARTFORD 8" 3-Jaw Indexing Chuck; 9" 4-Jaw Compound Sine Chuck; TROYKE 15" Rotary Table; BRIDGEPORT 15" Rotary Table; TROYKE 12" Rotary Table; BRIDGEPORT Quillmaster Head; (2) BRIDGEPORT 90° Milling Heads; BRIDGEPORT Arbor Support; (2) Mill Centers; (2) 15" 3-Jaw Power Chucks; (2) 6" 3-Jaw Power Chucks; 32" 4-Jaw Chuck; 24" 3-Jaw Chuck; 24" 4-Jaw Chuck; 20" 4-Jaw Chuck; 8" 4-Jaw Chuck; (2) 5" 3-Jaw Chucks; 4" 4-Jaw Chuck; 3" 4-Jaw Chuck; (55) 16C Collets; (500) 5C Collets; (130) R8 Tooling and Collets; (35) S-26 Collet Pad Sets; (1,850) Flex Collets; (5) 5C Indexing Heads; 10" x 15" Compound Angle Plate; 5" x 7" Compound Angle Plate;

10" x 10" x 10" Riser Block; (2) PROCUNIER Tapping Heads; ENERPAC PER3045 Portable Electric Hydraulic Unit; (2) 10-Ton PORTA-POWER Hydraulic Ram Sets; HOLDRIDGE Radii Cutter Set; PRECISION 36" and 24" Squares; DEWALT 24-Volt Sawzall; DEWALT 18-Volt Drill; Electric Drills, Grinders and Sanders; PEM Pneumatic Riveter; (3) Pneumatic Riveters; CHALLENGE 24" x 24" Lapping Plate; DAKE No. 1 Arbor Press; (3) 1/2-Ton Arbor Presses; Large Quantities of Insert Turning, Boring, Threading and Grooving Tooling; Large Quantities of Carbide Inserts; Large Quantity of SUNNEN Honing Mandrels, Stones, and Truing Sleeves; 200-Drawer Cabinet, w/insertion hardware; (11) Shelves of Insertion Hardware and Assembly Hardware; Electrical and Plumbing Spare and Repair Parts; Abrasives and Polishing Supplies; Helicoils and Insertion Tools.

INSPECTION

2000 VIRTEC Laser QC LPS-1DS CNC Laser Parts Scanning System, s/n 0091697, w/48" x 48" cap., Laser QC v.2.1 software, computer; MICROVU S-14A Motorized 14" Optical Comparator, s/n 1123, w/joystick controller, surface and profile illumination, optical touch-point locator, 5" x 18" table, computer; EX-CELL-O Mdl. 14-810 14" Optical Comparator, s/n 8100520, w/10X, 20X, 31.25X, 50X, 62.5X, 100X lenses, surface and profile illumination, 7-3/4" x 27" table; CLARK Mdl. MHT1 Precision Microscopic Hardness Tester, w/compound slide, light source; WILSON Mdl. 4M Rockwell Hardness Tester, s/n 4MM334, w/B and C scales; BAUSCH & LOMB Stereo Microscope, w/light source; SIMPLEX 10' x 12' Modular Frame Class 1000 Clean Room, w/filtration and lighting; 12' x 12' and 6' x 12' Portable Clean Rooms; BROWN & SHARPE 8" x 16" Bench Center; (2) MITUTOYO 6" x 12" Bench Centers; TAYLOR HOBSON Surftronic 3P Surface Roughness Gauge; FEDERAL Surf-Indicator Electronic Surface Roughness Meter; MITUTOYO Digi-Chek Indicator, w/stand; MAHR Millitron Electronic Indicator; LOUIS Small Rockwell Hardness Gauge; SUBURBAN 6" x 12" and 6" x 6" Compound Sine Magnetic Chucks; SUBURBAN 6" x 12" Sine Table; STARRETT 12" Height Master; MITUTOYO 12" Height Gage Riser Block; MITUTOYO Gage Block Set; HDT Gage Block Set; CHAUN Gage Block Set; MG Gage Block Set; (2) DOALL Micro-Step Gage Block Holder Sets; MITUTOYO 40" Digital Height Gage; (3) MITUTOYO 24" Dial Height Gages; 18" Dial Height Gage; MITUTOYO 12" Dial Height Gage; STARRETT 24" Vernier Height

Gage; STARRETT 20" Vernier Height Gage; (2) VERSAGAGE Multi-Point Height Gages; SCHERR TUMICO 96" Vernier Caliper; 80" Vernier Caliper; (4) MITUTOYO 24" Digimatic Calipers; MITUTOYO 24" Vernier Caliper; SCHERR TUMICO 66mm Vernier Caliper; SUNNEN CF-1126 2"-6" Gage Setting Fixture; SUNNEN CF-502 0"-2" Gage Setting Fixture; MITUTOYO 0"-12" OD Mic Set; ETALON 8"-12" OD Mic Set; MITUTOYO 12"-18" Digital OD Mic; MITUTOYO 6"-12" Digital OD Mic; MITUTOYO 8"-40" Digital ID Mic; TESA 16"-20" Indicating OD Mic; STARRETT 20"-24" OD Mic; STARRETT 16"-20" OD Mic; MITUTOYO 7"-8", 3"-4", 1"-2" OD Mics; STARRETT 6"-7", 5"-6", 4"-5" OD Mics; ETALON 6"-7" OD Mic; CHAUN 2"-3" OD Mic; TESA 1"-2", 0"-1" Thread Pitch Mics; VIS 0"-1" Thread Pitch Mic; CHAUN 0"-1" Thread Pitch Mic; MITUTOYO 0"-1" Digital Point Mic; MITUTOYO 3"-4", 2"-3" Blade Mics; STARRETT 3"-4", (2) 1"-2" Blade Mics; TUMICO 2"-3" Blade Mic; STARRETT 1"-2" Disc Mic; TESA 1"-2" Disc Mic; MITUTOYO 0"-1" Disc Mic; ETALON 1.6"-4" 6-Pc. ID Bore Mic Set; ETALON 3.4"-4.0", 2.8"-3.4", 2.4"-2.8", 1.8"-2.0", 1.6"-1.8", .675"-.825" Bore Mics; MITUTOYO 1.4"-1.6", 1.2"-1.4", 1.0"-1.2", .7"-.8", .5"-.65" Bore Mics; BROWN & SHARPE .5"-.8" Bore Mic; SUNNEN 2.0"-6.125" Dial Bore Gage; SUNNEN .495"-.75" Dial Bore Gage; PEACOCK 6"-10" Dial Bore Gage; MITUTOYO 2"-4", (3) .7"-1.4", .44"-.72" Dial Bore Gages; SPI 2"-4" Dial Bore Gage; STARRETT .56"-1.56" Dial Bore Gage; DORSEY Dial Bore Gage; FOWLER 0"-1" Deep Throat OD Mic; STARRETT 0"-3" Depth Mic; MITUTOYO 8"-40" ID Mic; MITUTOYO 2-1/2"-12" ID Mic; STARRETT 1.5"-12" ID Mic; STARRETT Dial Chamfer Gage; CHAMFER Test Dial Chamfer Gage; MUELLER Dial Groove Gage; FEDERAL Dial Groove Gage; MITUTOYO 1.2"-2.3" Dial Caliper Gage; JOHNSON Dial Thread Pitch Gage; FEDERAL A300P-1 Dial OD Gage; 44" x 80" x 8" Granite Surface Plate, w/stand; ACE 31" x 68" x 5-1/2" Granite Surface Plate, w/stand; 36" x 60" x 8" Granite Surface Plate, w/roller base; PRECISION 36" x 48" x 6-1/2" Granite Surface Plate, w/stand; MICROFLAT 36" x 48" x 6" Granite Surface Plate, w/stand; 24" x 48" x 8" 2-Ledge Granite Surface Plate, w/roller stand; MOJAVE 24" x 48" x 6" Granite Surface Plate, w/roller stand; PRECISION 24" x 48" x 6" Granite Surface Plate, w/stand; 24" x 36" x 5" Granite Surface Plate, w/cabinet base; STANDRIDGE 24" x 36" x 4" Granite Surface Plate, w/stand; MOJAVE 24" x 36" x 3" Granite Surface Plate, w/stand; STANDRIDGE

18" x 24" x 4" Granite Surface Plate, w/cabinet base; 18" x 24" x 4" Granite Surface Plate, w/roller stand; PRECISION Granite 18" x 24" x 3" Granite Surface Plate; 12" x 48" x 2-3/4" Granite Surface Plate; (2) 1-1/2" x 3" x 18" Granite Parallels; (2) 6" x 6" x 6" Granite V-Blocks; PRECISION 9" x 6" x 9" Granite Step Block; 6" x 4-1/4" x 6" Granite Step Block; 2-4-6 and 1-2-3 Blocks; V-Blocks; Dial Force Gages; (175) Thread and Plug Gages; Pin Gage Sets (2) .626-.750, (2) .501-.625, (5) .251-.500, (5) .061-.250.

MATERIAL HANDLING

(2) 2007 GMC Savana Extended Body Cargo Vans, w/gas engines, automatic trans, AC, Lic. No. 8F49819, has 74,584 miles; Lic. No. 8F49821 has 117,661 miles.

HYSTER S50XL 4,500-Lb. Cap. LPG Forklift, s/n C187V05679P, w/3-stage mast @ 187" lift height, side-shift, solid tires, 7,087 metered hours.

NISSAN Mdl. CYM02L25S 4,400-Lb. Cap. Electric Forklift, s/n CYM02-004508, w/3-stage mast @ 187" lift height, side-shift, cushion tires, charger.

JLG Commander CM2546 Electric Platform Lift, s/n 020025052, w/charger.

BIG JOE Walk-Behind Electric Pallet Mover. 1,000-Lb. Cap. Floor-Mounted Jib, w/electric hoist.

JET Mdl. JC200C 2-Ton Cap. Hydraulic Engine Hoist.

(6) Pallet Jacks.

FACTORY CAT Mdl. 22 Electric Walk-Behind Floor Scrubber.

HYDE Coolant Recovery and Recycling System, w/Tanks, pumps, separators and controls.

PREGIS "Air Speed 3000" Inflatable Bag Packaging System, w/12" bag cap.

SEALED AIR "Fill-Air Velocity" Inflatable Packaging System, w/digital controller.

FILL-AIR Mdl. 1000 Inflatable Packaging System, w/digital controls.

(2) Cantilever Sheet Stock Racks; (2) Cantilever Material Racks; Bar Stock Storage Rack; (77) Pallet Racks; (4) Flammables Storage Cabinets; (8) Sections of Employee Lockers; Marking Methods Electrochemical Etcher; (2) Banding Carts, w/tools; 36" Bar Sealer; (3) U-Line H-68 24" Bar Sealers; Box Tapers; Shipping Scales.

OFFICE

ZEBRA 105SE Label Printer; (2) ENTRON Mdl.TLP2742 Label Printers; Misc. Office Furniture and Supplies.

PREVIEW

Monday, November 15
From 9:00 A.M.
to 4:00 P.M., and Day
of Sale From 9:00 A.M.
to 11:00 A.M.



CNC MACHINING & FABRICATION FACILITY

TUESDAY, NOVEMBER 16 AT 11:00 A.M.

L & P MACHINE, INC.
ON THE PREMISES OF

PUBLIC AUCTION

FIRST CLASS MAIL

Presorted
First Class Mail
U.S. Postage
PAID
Eugene, Oregon
Permit No. 305

Payment: Cash, cashier's check, wire transfer or business check accompanied by a bank letter. FULL SETTLEMENT TO BE MADE DAY OF SALE. All sales are final and are payable at the conclusion of the sale. A buyer's premium and sales tax will be charged on all purchases.

Buyer's Premium: A 12% buyer's premium will apply to all onsite purchases. A 15% buyer's premium will apply to all online purchases.

Removal of Purchases: Cost, responsibility, and risk of removal of purchases remain with the purchaser. It is the purchaser's responsibility to restore/repair all real or personal property that is altered or damaged as a result of the removal. Purchases must be removed from the premises in the time allocated as announced and/or posted by the Auctioneers. Ashman Company reserves the right to charge the purchaser for the costs of storage and/or disposal beyond the removal period. Items not picked up in the time allocated will be considered abandoned. NO purchases may be removed until after the conclusion of the sale. No claims of any kind shall be allowed for any item not removed or after an item has been removed by the purchaser.

Disclaimer of Warranties: Everything will be sold "AS IS," "WHERE IS," "AS AVAILABLE," "WITH FAULTS," with no representations, expressed or implied. Ashman Company, as agent and seller, expressly disclaims any warranty as to fitness or usability of all the assets, and the buyer expressly waives any claims in respect to any possible future use of any asset purchased for any purpose whatsoever.

Ashman Company, seller and/or advertising agents will not be held responsible for advertising inaccuracies or discrepancies. Prospective buyers are advised that Ashman Company does not guarantee the accuracy of description or condition of the subject property. Prospective buyers are urged to inspect all items, deductions will not be allowed on damaged goods since everything is sold "as is" and without recourse. No advice or information, whether written or verbal, obtained by a prospective buyer from Ashman Company shall create any warranties or responsibility for items purchased. The purchaser hereby assumes and does agree to indemnify and hold Ashman Company and seller harmless from any future claim which shall pertain to the fitness or use of the item being purchased.

Limitations of Liability: For any reason whatsoever, an item purchased cannot be delivered, the buyer waives liability on the part of Ashman Company and further agrees that any obligation of said item is limited to the bid and paid for price of item. Persons attending the auction preview, sale, or removal assume all risks of damage of or loss to person and property and specifically release and indemnify Ashman Company and

sellers from liability. Ashman Company and/or seller shall not be liable by reason of any defect in or condition of the premises in which the sale is held.

Vehicles: Ashman Company is not responsible for any penalties on past-due registrations or smog compliance certificates. It is the bidder's sole responsibility to check all vehicles for plates/tags, smog devices, and/or any defects.

Auctioneer's Note: The auctioneer reserves the right to withdraw from the sale any of the items, to sell items not listed, to group or subdivide one or more lots, or to sell all the items listed in bulk. Items are generally sold to the highest bidder but some may be subject to the seller's right of confirmation. The Auctioneer has the right to reject any nominal or fractional bid which he believes may negatively affect the sale. Ashman Company may amend, change, modify, discontinue or suspend any aspect of the auction sale without notice and without liability to prospective bidders. Additional terms and conditions of sale may be added and will be announced and/or posted on the premises prior to the auction.



PREVIEW

Monday, November 15
From 9:00 A.M. to 4:00 P.M., and Day of
Sale From 9:00 A.M. to 11:00 A.M.

**A 12% BUYER'S PREMIUM
WILL APPLY**

**A 15% BUYER'S PREMIUM
THROUGH BIDSPOTTER WILL APPLY**

DIRECTIONS

From San Francisco East Bay: Take the 580 Fwy. East to the 205 Fwy. East. Go north on the 5 Fwy. to the 120 Fwy. East. Exit on S. Main St. and turn left. Turn right on Industrial Park Dr., then right on S. Vanderbilt Circle. Look for "Auction Today" signs.