

# PUBLIC AUCTION



## Daniel Petit Model Inc.

Late Model, High Precision & High Speed 5 Axis Machining Facility  
45 Cowansview Road, Cambridge, Ontario, Canada



DECKEL MAHO DMU 200P, VERTICAL MACHINING CENTER



DECKEL MAHO DMU 125P HI-DYN VERTICAL MACHINING CENTER



AWEA MODEL SP3016HSS VERTICAL MACHINING CENTER

**Auction:**  
**Thursday**  
**December 9,**  
**11:00 AM**

**Inspection:**  
**Wednesday**  
**December 8,**  
**9 AM to 4 PM**

**Onsite & Online**  
**Webcast**

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# LARGE CAPACITY 5 AXIS, HIGH SPEED



**5 Axis • HSK 100 • 12,000 RPM • Only 5,000 Cutting Hours!**



2006 **DECKEL MAHO** DMU 200P, Heidenhain 3D Contour Control iTNC 530, Automatic Swivel Universal Milling Head With Controlled B-Axis, 12,000 RPM, 60 ATC, HSK 100 Taper, Coolant Through Spindle, Travels: X-70.9", Y-78.7", Z-43.3", NC Rotary Table 67" x 55", Max. Feed Speeds & Rapid Traverse: X-2,362 IPM, Y&Z-1,574 IPM, Renishaw MP10 Infrared Measuring Probe, Blum Laser Tool Measuring In Machining Area, Coolant Tank Capacity 259 Gallon, Chip Removal Spray Pistol w Pump, Chip Conveyor, **Only 5,000 Cutting Hours!**, 59 HP, sn 1099 000345-3

# CNC VERTICAL MACHINING CENTERS

2006



2004 **DECKEL MAHO** DMU 125P Hi-Dyn, Heidenhain 3D Contour Control iTNC 530, 40 Taper, 30 ATC, 18,000 RPM, Travels: X-49.2", Y-34.7", Z-31.5", NC Rotary Table 49.2" x 39.4", Automatic Swivel Milling Head, Renishaw MP10 Infrared Measuring Probe, Blum Laser Tool Measuring in Machining Area, Production Package, Chip Removal Spray Pistol w Pump, Chip Conveyor, 37 HP, **Only 7,000 Cutting Hours!**, sn 1118 000452-3

5 Axis • 18,000 RPM • Only 7,000 Cutting Hours!



1999 **BRETON** Contornatrice NC 800 / 2T, Heidenhain Control, Travels: X-62.9", Y-78.6", Z-31.5", A Axis Rotation +/- 105°, Continuous C Axis, Table Size 78.5" x 63", Max. Spindle Speed 16,000 RPM, HSK 63A, 24 ATC, Feed Rates: X&Y- 1,573 IPM, Z-786 IPM, A-12 RPM, C-22 RPM, Table Capacity 28,660 lbs, Spindle Nose To Table Top 39.3", Exhaust Fan, Spindle Power 26.8 HP, sn 7142/1725

16,000 RPM • 28,660 lb Table Capacity



# LARGE CAPACITY 3 AXIS, HIGH SPEED

2006



**15,000 RPM • 128" x 60" Table • Only 2,500 Cutting Hours!**

2006 **AWEA** Model SP3016HSS, Heidenhain iTNC 530, 40 Taper, 19 ATC, Max. Spindle Speed 15,000 RPM, Travels: X-120.5", Y-62.9", Z-30.0", Table Size 128.3" x 59.1", Spindle Nose To Table Top Range 6.3" – 36.2", Distance Between Columns 60.9", Rapid Traverse Rates: X&Y – 787.4 IPM, Z- 590.6, Max. Cutting Feed Rate 394 IPM, Table Load Capacity 22,000 lb, 3 Axis Glass Scales, Screw Type Chip Conveyor, Point Coolant System, 30 HP, 220V, **Only 2,500 Cutting Hours!**, sn 061083



2002

Bid ONLINE at **BidSpotter.com**

**22,000 RPM**

2002 **TAKUMI** Vertical Machining Center Model B8, Selca S3045PD Control, HSK 63 Tooling, 16 ATC, Travels: X-47.25", Y-31.5", Z-19.75", Table Size 32" x 52", Max. Spindle Speed 22,000 RPM, Spindle Motor 20 HP, Spindle Nose To Table Top Range 4" – 23", Rapid Traverse X,Y,Z – 1,181 IPM, Cutting Feed Rate 393.7 IPM, Max. Table Load 4,400 lb, sn P0121

# CNC VERTICAL MACHINING CENTERS



2005

## 24,000 RPM IBAG Spindle

2005 **TAKUMI** Model B8, Heidenhain Control, HSK 63 Tooling, 16 ATC, Travels X-47.25", Y-31.5", Z-19.75", Table Size 52" x 31.5", Spindle Nose To Table Top Range 3.3" – 23", Distance Between Columns 36.2", Max. Spindle Speed 24,000 RPM, IBAG Spindle, Rapid Traverse & Cutting Feed Rates: X,Y,Z - 1,181 IPM, Renishaw NC 3 Tool Height Measurement Option, Table Load Capacity 4,409 lb, sn PT 160

## 3 AXIS CNC VERTICAL MACHINING CENTERS

1996 **TAKUMI SEIKI** Vertical Machining Center Model V11A, Mitsubishi 520 Control, 40 Taper, Travels: X-43.5", Y-21.5", Z-25.5", Table Size 20" x 54", Max. Spindle Speed 8,000 RPM, 24 Station Side Mount ATC, Chip Conveyor, sn G0253

1997 **TAKUMI** Vertical Machining Center Model V8A, Mitsubishi 520 Control, 40 Taper, 24 ATC, Travels: X-31.5", Y-20", Z-21.5", Table Size 20" x 40", Max. Spindle Speed 8,000 RPM, sn F8135

2003 **PHOENIX** Vertical Machining Center Model FM-205-ATC-IM, Frank Phoenix IM20 Control, Travels: X-39.5", Y-19.75", Z-24.5", Table Size 46" x 16", 16 ATC, BT 40 Taper, Max. Spindle Speed 6,000 RPM, sn MJ03132

## TRYOUT PRESS

2007 **SAVAGE** 100 Ton Hydraulic Tryout Press, Bolster 96.0" x 56.0" x 6.0", 98" x 44" Between Columns, Press Stroke = 58.0", Daylight = 72.0", 2 SPM @ 58.0" Maximum Mould Weight 30 Ton, Digital Stroke Adjustment w/ Linear Transducer, 90° Swing Out Ram Bolster – Swing Capacity Payload of 25,000 lbs., 26.0" Overall Height Bolster Tooling Riser, Press Equipped With Automatic Interlocked Hydraulic Ram Blocks.

Automated Die Carriage with Hydraulic Rollers and Chain, Allen Bradley PLC II Pedestal Station Control, Hydraulic Pump Station Mezzanine, All drawings and Foundation Requirements Available, sn 1642

## COORDINATE MEASURING MACHINES

2003 **MITUTOYO** CMM Model Bright A1230, Travels X-47.244", Y-118.11", Z-39.37", Renishaw PH10M Probe, Table Working Area 57" x 157", sn 1037206

2003 **MITUTOYO** CMM Model Crysta Apex 916, Travels X-35.433", Y-62.992, Z-23.622", Renishaw PH10MQ Probe, Table Working Area 44 x 92, sn 0019205

1996 **MITUTOYO** CMM Model BH710, Travels X-27.559", Y-39.37", Z-23.62", Renishaw PH8 Probe, Table Working Area 38" x 62", Code 3641M-121, sn 0387604 – 011113102

## UNIVERSAL MILL

2005 **FORTWORTH** Universal Mill Model CS-G450B, Power Draw Bar, Power Feeds, 3 Axis Heidenhain DRO, sn 2B451

## MILLS

2005 **FIRST** Mill Model LC 185VSB, 10" x 50" Table, 3 HP, Power Drawbar, Heidenhain 2 Axis DRO, Power Feed Pendant Control, Jacob Chuck, 60 – 4,500 RPM, sn 40501563



TAKUMI SEIKI VERTICAL MACHINING CENTER MODEL V11A



TAKUMI VERTICAL MACHINING CENTER MODEL V8A



PHOENIX VERTICAL MACHINING CENTER MODEL FM-205-ATC-IM



**2007**

**SAVAGE** 100 TON  
HYDRAULIC TRYOUT  
PRESS



**2003**

**MITUTOYO** CMM  
MODEL BRIGHT A1230



**2003**

**MITUTOYO** CMM MODEL CRYSTA APEX 916



**MITUTOYO** CMM MODEL BH710

## MILLS (con't)

(6) 2-2002, 2-1998, 1996, 1995 **FIRST** Mills Model LC 185 VS, 10" x 50" Table, Power Drawbar, Heidenhain 2 Axis DRO, 60 – 4,500 RPM, 3 HP, sn's 10604643, 10604647, 70703111, 70603033, 85070658, 84101056

1996 **FIRST** Mill Model LC 185 VSX, 10" x 50" Table, 4 HP, Newall Sapphire 2 Axis DRO, Jacob Cuck, 60 – 4,500 RPM, sn 85070677

**FIRST** Mill, 3 HP, 9" x 49" Table, Model LC18VS, Heidenhain 2 Axis DRO, 60-4,500 RPM, sn 76100553

## CNC LATHES

2007 **HAAS** 2 Axis CNC Lathe Model TL1, Haas Control, 24" x 32" Capacity, " 3 Jaw Chuck, Tailstock, Tool Changer, 2-1/4" Bore, Coolant, sn 71136

2001 **ECOCA** 2 Axis CNC Lathe Model SJ-20, Fanuc 18T Control, 2" Bore, Chip Conveyor, sn 0904202

## LATHES

**VICTOR** Lathe Model 1640B, 16" x 40" Capacity, 8" 3 Jaw Chuck, 2-1/4" Bore, Tailstock, Follow Rest, 55-2,000 RPM, Foot Brake

**HH ROBERTS** Lathe Model ERL 13x40, 13" x 40" Capacity, 8" 3 Jaw Chuck, Anilam Wizard 450L DRO, 1-3/4" Bore, Foot Brake

## SURFACE GRINDERS

2005 **CHEVALIER** Model CGP-816 Cylindrical Grinder w ID Grinding Attachment, Pro Face Digital Control, Heidenhain 2 Axis DRO, 5" 3 Jaw Chuck, 6' x 26" Table, sn 2040109

1996 **PROTH** Surface Grinder, Model PSGS 818M, 8" x 16" Chuck, Heidenhain DRO, sn 6110203

**JONES SHIPMAN** Model 1400 Surface Grinder, 8x24, Coolant, Filtration, Heidenhain DRO

**YOUILL** Surface Grinder, 8x20, Coolant, Filtration, Automatic Controls, Wheel Dresser, Grinding Wheel Capacity 205x19x31, Max Speed 2400M/Min, Heidenhain 2 Axis DRO

**SUPER TEC** Surface Grinder 6" x 12"

Surface Grinding Room Tooling Vises, Sine Spin Jigs, Grinding Blocks, Collets, Diamond Dressers, V Blocks Etc.

## SAWS

**TJAW** Vertical Bandsaw Model 500D, Table Size 28" x 30", Throat Size 20", Blade Welding Attachment, sn AN2150948

**BOMAR** Model STG 185 Horizontal Bandsaw

**ER MAIER** Roll In Bandsaw

## RADIAL DRILL

1999 **DARBERT** 3' Radial Arm Drill Model RD 900, Spindle Speed Range 88 – 1,500, Box Table, 9" Column, 2 HP, sn 4394

## JIG BORER

**HAUSER** Jig Borer Model 3BA, Travels: X-16.5", Y-10", Z-16.5", Table Size 13" x 22", sn 46

## EDM

**JITEN** EDM Model ZNC-540, Tank Size 29" x 48" x 20", Table Size 34" x 18", Jiten P-75 Control, Fire Suppression

## WELDERS

**ESAB** Heliarc 352 AC/DC Welder, ESAB WC8C Coolant Circulator

**ESAB** Migmaster 250 Welder

**LEV-CO** Smog Hog



1 of 9

As New As 2005

FIRST MILL MODEL LC 185VS



2005

FORTWORTH UNIVERSAL MILL MODEL CS-G450



DARBERT 3' RADIAL ARM DRILL MODEL RD 900



HAUSER JIG BORER MODEL 3BA



2001

ECOCA 2 AXIS CNC LATHE MODEL SJ-20



HAAS 2 AXIS CNC LATHE MODEL TL1



CHEVALIER MODEL CGP-816 CYLINDRICAL GRINDER



1 of 2 Lathes

HH ROBERTS LATHE MODEL ERL 13X40



PROTH SURFACE GRINDER, MODEL PSGS 818M



ESAB HELIARC 352 AC/DC WELDER

## WOOD SHOP

WADKIN Vertical Bandsaw, sn 657856, 30" x 30" Table, 22" Throat, 1/2" Blade

CRAFTEX Bore Sander, 24" x 24" Table, 4" Diameter Grinding Spindle

WADKIN Bore and Disc Sander, 26" x 26" Table, 3.5" Diameter Grinding Spindle, plus 30" Diameter Grinding Wheel

DELTA Drill Press

24" Disc Grinder

20" Disc Grinder

DELTA Model RC 51 Planer 20" Capacity,

12" Shaper, 85" x 19" Table

ROCKWELL Table Saw

## AIR COMPRESSORS & DRYERS

2008 KAESER Model AS 25, 25 HP, Sigma Air Compressor, 10,000 hrs, Receiving Tank, sn 1036

1994 ATLAS COPCO 30 HP Air Compressor Model GA 22, sn 213965

KAESER Air Dryer, Oil Filter

SULLIVAN PALATEK 30 HP Screw Type Air Compressor

## FORKLIFTS

HYSTER Model S120 XLS, 8,000 lb Capacity, Propane, 3 Stage Mast, Solid Tires, 6' Forks, sn D004D02012T

TOYOTA Model 42-6FGU25, 3,750 lb Capacity, Propane, 3 Stage Mast, Side Shift, Indoor Outdoor Tires, sn 64055

## DUST COLLECTORS

NR MURPHY Model MKAW-775-4D, 20HP, 1,765 RPM, 600V Motor, 775 sq ft Filter Media, sn 84208

NR MURPHY Model FBAW-11, 10HP, 1,740, RPM, 575V, 204 sq ft Filter Media, sn 80335

2006 NR MURPHY Model MKAY-547-1D, 7.5HP, 3,500 RPM, 575V, 547 sq ft Filter Media, sn 06099

## MISCELLANEOUS

Huge Selection of Assorted 40 and 50 Taper Tooling, 2002

BEST BALANCE SYSTEMS Model BB20002 Tool Setter, Max. Tooling Speed 1,900 RPM, sn A207002

(8) 60" x 36" x 7" Granite Measuring Tables On Rolling Stands

CYCLONE Sandblast Cabinet, 24" x 46" Interior Table

AIR KING 40" High Velocity Drum Fan, Ladders, Banding Carts

Acetylene Torches

Engine Hoist, 2 Ton Capacity

Parts Cabinets, Tooling w Carts, Machining Computers and Cabinets

Large Selection Of Drill Bits, Tooling, Grinding Abrasives, Piping, Milwaukee Mag Drill, Chip Saws, Mitre Saws Etc.

Office Furniture & Equipment

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**2008**  
KAESER 25 HP AIR COMPRESSOR MODEL AS 25

VIEW OF HYSTER & TOYOTA FORKLIFTS – UP TO 8,000 LB CAP.

**1 of 3 Dust Collectors**  
NR MURPHY DUST COLLECTOR  
MODEL MKAW-775-4D

**TERMS OF SALE**



**Payment:** All payments must be in Cash, Certified Funds, Visa, MasterCard or Interac, Wire Transfers or Company Checks must be accompanied with a bank letter guaranteeing irrevocable payment to Infinity Asset Solutions Inc.

A 2% surcharge will apply on all payments made by credit card.  
Online registration must be completed by 5pm, Wednesday Dec 8, 2010.  
A 13.5% buyers premium will be added to all onsite purchases (16.5% Online).  
A \$500 refundable security deposit is required upon onsite registration (\$1,000 Online).  
A 25% deposit is required at time of purchase, balance due by 4 pm, Friday December 10, 2010. NO EXCEPTIONS.

All goods are sold "As Is, Where Is", ALL SALES ARE FINAL.  
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Complete terms and conditions including removal procedures, are available on our website, will be posted at the auction and will be provided at the time of registration.

**REMOVAL TIMES**

All Items By December 23, 2010. **Hours:** Monday – Friday between 8 am – 4 pm.  
No items may be removed during auction. NO EXCEPTIONS.

**DIRECTIONS:** Toronto International Airport to 45 Cowansview Road, Cambridge, ON. N1R7L2: Approx. 75km, 1 hr  
Exit Airport, Follow Signs to **401 W**, Take exit **286** for **Townline Road** toward **Cambridge**, Turn **left** at **Townline Rd**, Take the **1st right** onto **Pinebush Rd**, At the roundabout, continue straight to stay on **Pinebush Rd**, turn **left** at **Franklin Blvd**. Turn **right** at **Lindsay Rd**, Turn **left** at **Cowansview Rd**, Destination will be on the left.

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